

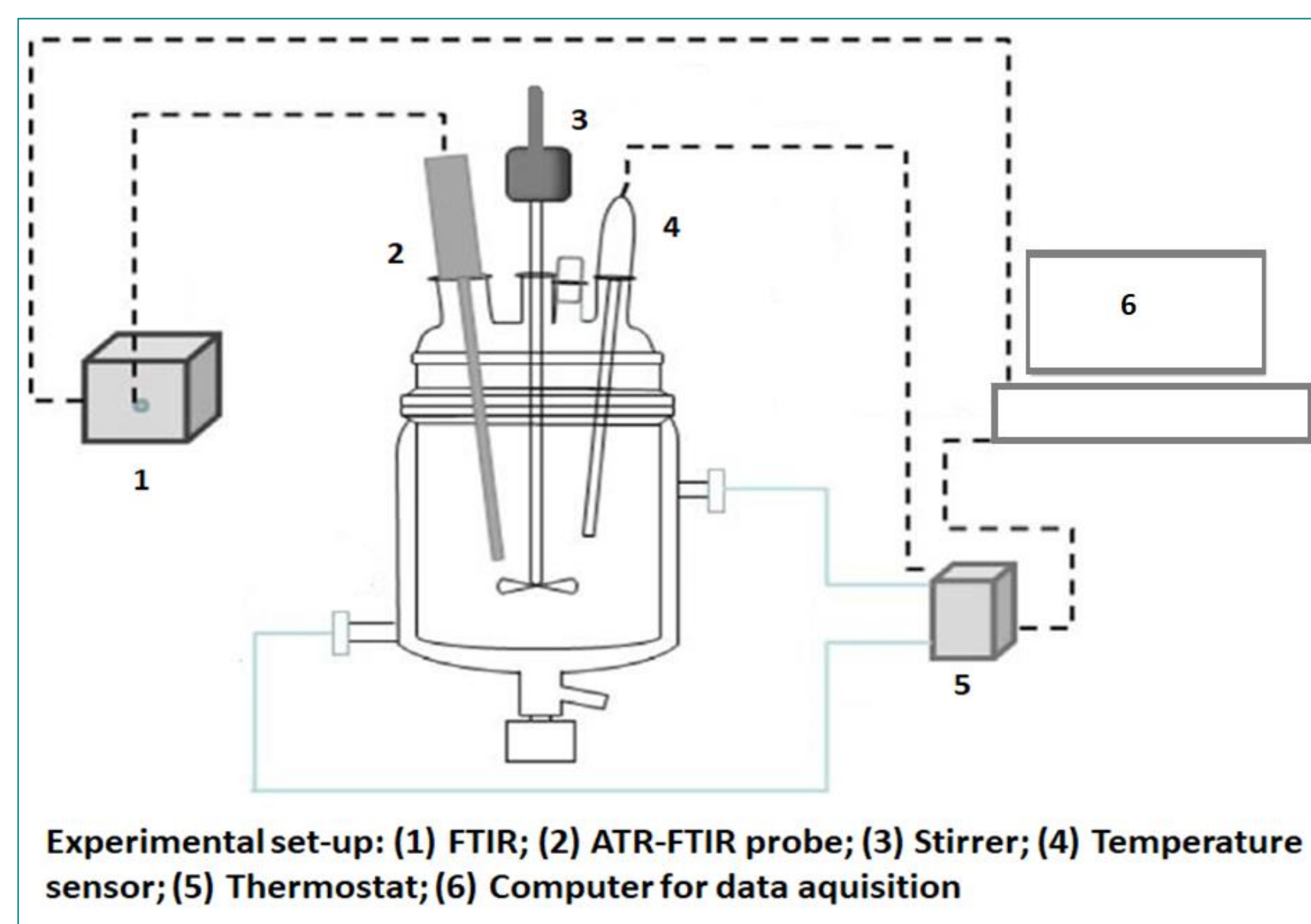
COMPARISON OF LINEAR CALIBRATION MODELS FOR PREDICTING GLYCINE CONCENTRATION

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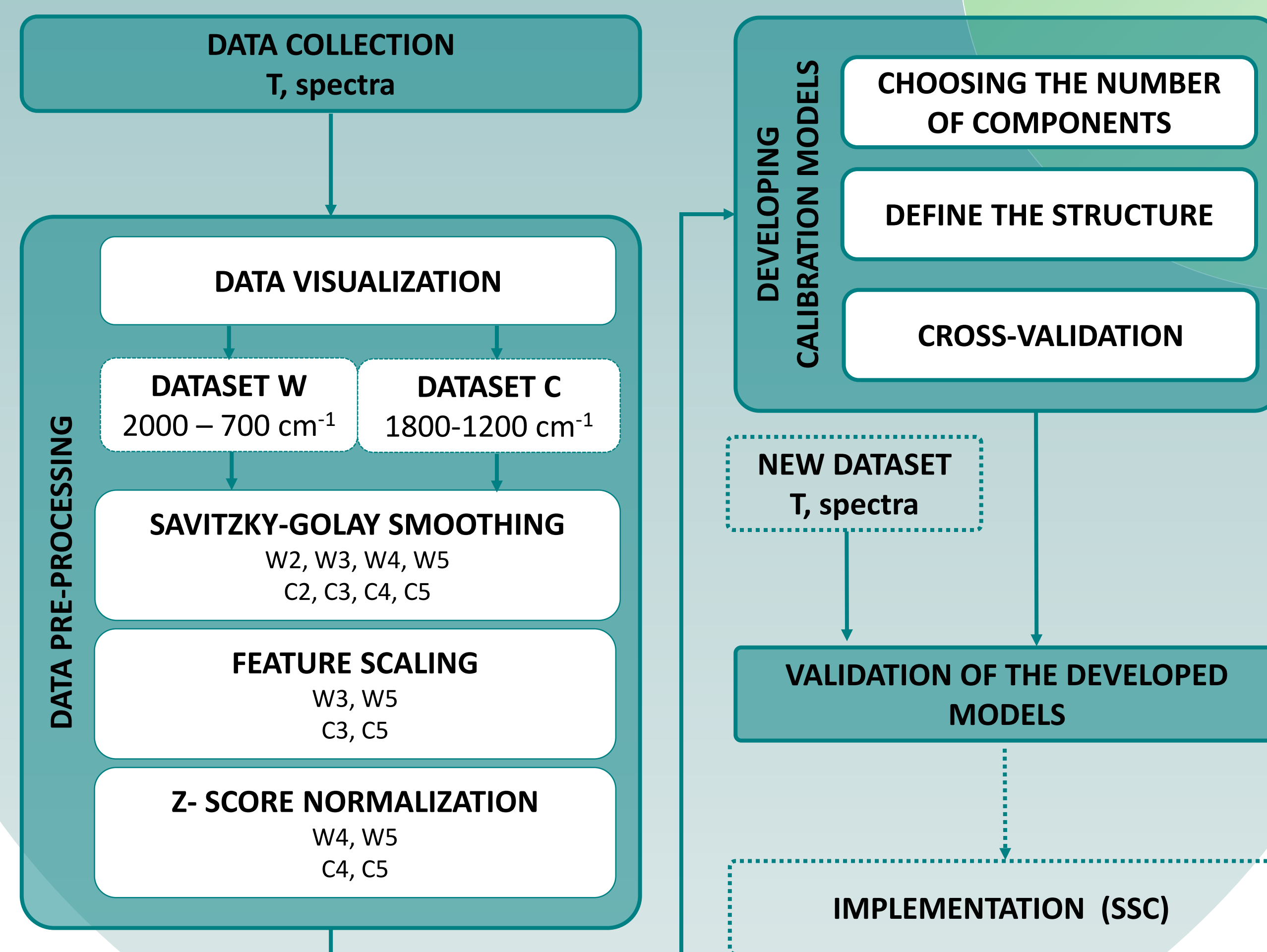
INTRODUCTION

Accurate measurement of solution concentration is of great importance for crystallization processes since supersaturation is prerequisite for nucleation and crystal growth. The most commonly used method for in-situ concentration measurements is using ATR-FTIR spectroscopy. Calibration is necessary to convert absorbance data into the solution concentration. Partial Least Squares Regression and Principal Component Regression are methods to model a response variable (concentration) when there are a large number of predictors such as absorbances.

METODOLOGY



Temperature and spectra was collected continuously in-situ for 10 different concentrations.



PLSR and PCR models were developed on 10 different datasets.

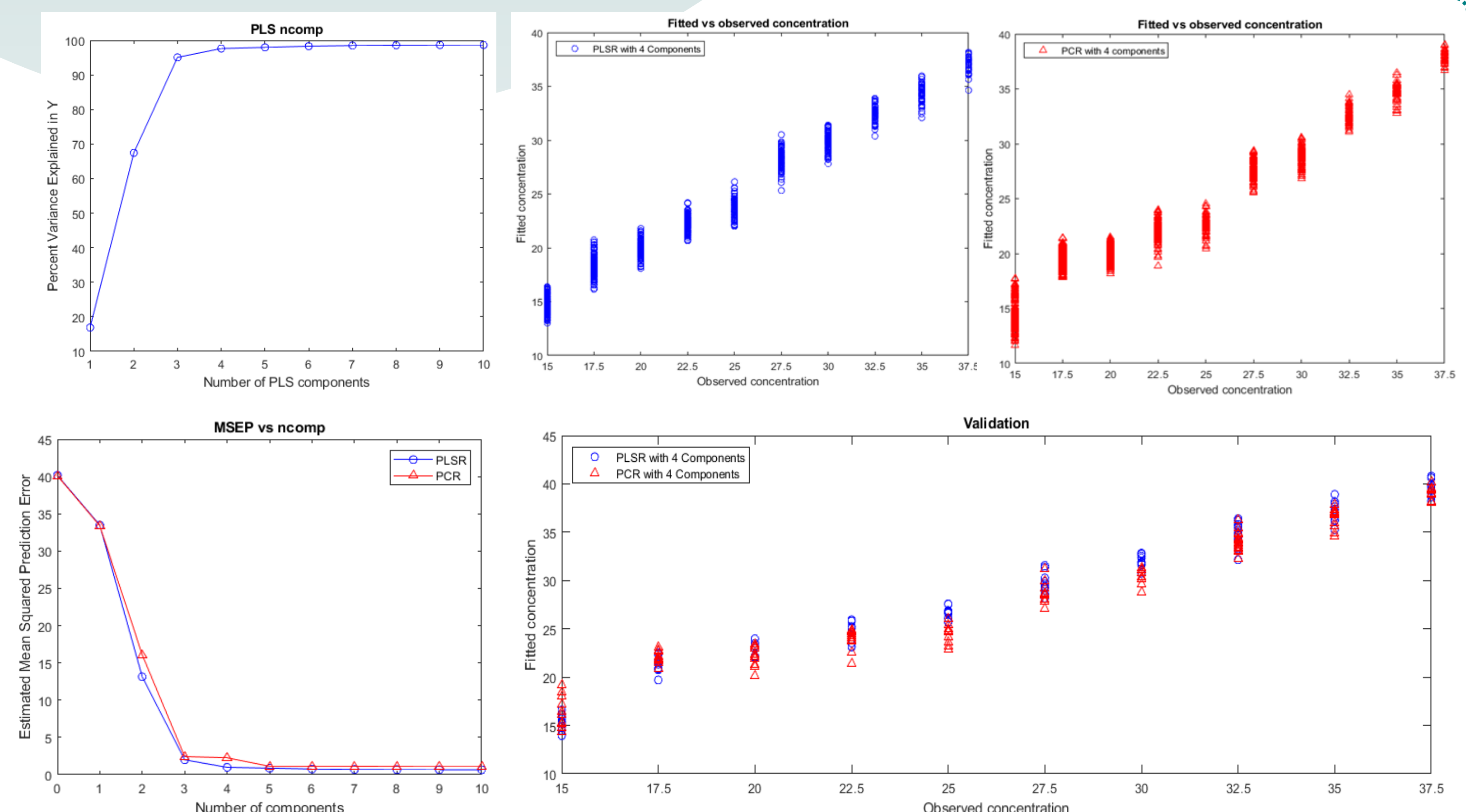
To compare the performance of the models, both PLSR and PCR were fitted with the same number of components.

Models were validated on a new dataset.

RESULTS

DATASET	NUMBER OF COMPONENTS	PLSR			PCR		
		MSEP	R ²	VALIDATION R ²	MSEP	R ²	VALIDATION R ²
W1	9	1.8938	0.9567	0.9587	31.5119	0.2326	0.1209
W2	6	1.6573	0.9594	0.9654	2.2380	0.9449	0.9553
W3	2	1.8432	0.9563	0.9456	1.8479	0.9536	0.9440
W4	4	1.0817	0.9740	0.6174	1.8171	0.9551	0.6150
W5	2	1.7351	0.9568	0.6170	1.8479	0.9537	0.6168
C1	4	0.9832	0.9780	0.9790	2.2696	0.9439	0.9544
C2	4	1.0543	0.9696	0.9719	1.9787	0.9510	0.9584
C3	5	0.8766	0.9785	0.9786	1.1177	0.9724	0.9669
C4	5	0.9157	0.9775	0.6258	1.3481	0.9666	0.6222
C5	5	0.9218	0.9775	0.6008	1.3463	0.9666	0.6067

Results for the dataset C1 are presented graphically.



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PCR creates components without considering the response variable and thus PLSR has better predictive performance in comparison to PCR with the same number of components.